Rockwell/Delta 14” Radial Arm Saw

<table>
<thead>
<tr>
<th>Description</th>
<th>Radial Arm Saw – Model 14-RAS</th>
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<tbody>
<tr>
<td>Size / Horse power</td>
<td>14” Blade / 3/4 HP / 3450 RPM</td>
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<tr>
<td>Power source</td>
<td>220 volt through plugged power cord</td>
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<tr>
<td>Uses</td>
<td>Precision cut wood, plywood, plastic panels to size</td>
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### Safety Precautions

**Hazards**
- Severe cuts, potential for amputation
- Flying debris (potential eye and face damage)
- Electrical shock
- Entanglement of hair, jewelry, or clothing
- Material kickback

**Training**
- Shop Safety Fundamentals
- Site Specific Training

**Protective Equipment**
- Safety glasses
- Hearing protection

### Operation

**Startup**
1. Put on PPE listed above
2. Inspect tool for damage or obstructions to operation
3. Ensure work area is clean and free of obstacles
4. Ensure all guards are present and function properly
5. Make necessary adjustments for safe operation – blade height and angle, fence or miter gauge settings
6. Turn “ON” saw using power switch located on the front of the saw
7. Begin work

**Shutdown**
1. Turn “OFF” tool using power switch located on the front of the saw
2. Allow saw to come to a complete stop on its own
3. Remove cut pieces after blade has stopped

**Cross Cut**
1. Set arm at right angle to the guide fence, at 0° on the miter scale
2. With the miter latch in column slot at 0° position, securely lock arm with arm clamp handle
3. Place material on worktable, against guide fence
4. Draw saw blade across for the cut, after completing cut, return saw blade behind guide fence

**Miter Cut**
1. Pull arm clamp handle and swing saw into desire angle shown on the miter scale
2. Then miter latch locates the popular left and right angles automatically
3. Push clamp handle down to lock the arm
4. Draw saw blade across for the cut, after completing cut, return saw blade behind guide fence
Rip Cut
1. Start with the arm locked in the cross-cut position
2. Pull the motor to the end of the arm, pull the yoke clamp handle against pin lifter
3. Revolve motor 90° and lock the yoke clamp. Lock saw carriage by tightening rip lock against the side of the arm
4. Adjust safety guard so that it almost touches the material. Lower the kickback assembly so that the fingers are ½" lower than the material
5. With material against guide strip, feed material evenly into the saw blade

The following cuts are considered to be Advanced Techniques for radial arm saws. Authorization and site-specific training must be obtained before using these techniques.

Bevel Cut
1. Start in the cross-cut position
2. Elevate the saw using the height adjustment crank
3. Release the bevel clamp handle and tilt the motor and yoke to angle desired on bevel scale (locking pin locks in at 0°, 45° and 90°)
4. Lower the saw to the desired depth using the height adjustment crank
5. Draw saw blade across for the cut, after completing cut, return saw blade behind guide fence

Compound Miter Cut
1. Start in the bevel cut position
2. Pull the arm clamp handle and swing the arm into the desired miter position
3. Relock the arm clamp handle
4. Draw saw blade across for the cut, after completing cut, return saw blade behind guide fence

Bevel Rip
1. Start in the Bevel cut position
2. Place the saw into the rip cut position and (using rip lock) lock securely against the arm at desired point
3. Lower the guard at the in-feed position, adjust the kickback device
4. Feed material evenly and firmly against the guide

Maintenance

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<td>Accessories</td>
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<tr>
<td>Saw must be unplugged or have the power switch toggle locked out when changing blades. These changes must be performed by authorized personnel only</td>
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<td>Install blade with teeth pointing toward operator (rotating toward table top)</td>
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