## **Oscillating Edge Sander**

Description	Oscillating Edge Sander
Size / Horse power	9" x 139" Belt / 3 HP
Power source	230 volt through plugged power cord
Uses	Sanding of wood

**Safety Precautions** 

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Hazards		
Abrasions		
Flying debris (potential eye and face		
damage)		
Electrical shock		
Entanglement of hair, jewelry, or clothing		
Training		
Shop Safety Fundamentals		
Site Specific Training		
Protective Equipment		
Safety Glasses		
Hearing protection		
Tie back long hair		
Avoid loose fitting clothing		



### Operation

#### Startup

- 1. Put on PPE listed above
- 2. Ensure work area is clean and free of obstacles
- 3. Ensure all guards are present and function properly
- 4. Make necessary adjustments for safe operation
- 5. Inspect machine for damage or obstructions to operation
- 6. Turn on sander using the power switch located on the top right of the machine
- 7. Begin work
- 8. Slowly press work piece against belt, avoid feeding material too quickly
- 9. Keep hands clear of sanding surfaces

#### Shutdown

- 1. Remove work piece
- 2. Turn off tool using power switch
- 3. Allow sander to stop on its own

#### Main Table Adjustment

- 1. Main table can be raised or lowered to suit your workpiece.
- 2. Loosen the locking handles (A) to unlock table
- 3. Adjust table to desired position by hand
- 4. Tighten locking handles (A) to secure table



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Main Table Tilting

- 1. Main table can be tilted up to 5° in and 45° out, to match your work piece.
- 2. Loosen the locking handles (B) on both sides beneath the table.
- 3. With the workpiece on the table, swivel the table into the desired position with the workpiece, or use the indicator scale (C).
- 4. Tighten the locking handles (B) to secure table.



Replacing Sanding Belt – Performed by Authorized Personnel Only

Tracking Adjustment – Performed by Authorized Personnel Only

#### Maintenance

Storage	
Care	<ul> <li>Wipe the machine down after each use</li> <li>Keep exposed metal surfaces clean and rust free</li> <li>Make periodic inspection of the operation of the machine</li> </ul>
Accessories	Miter Gauge